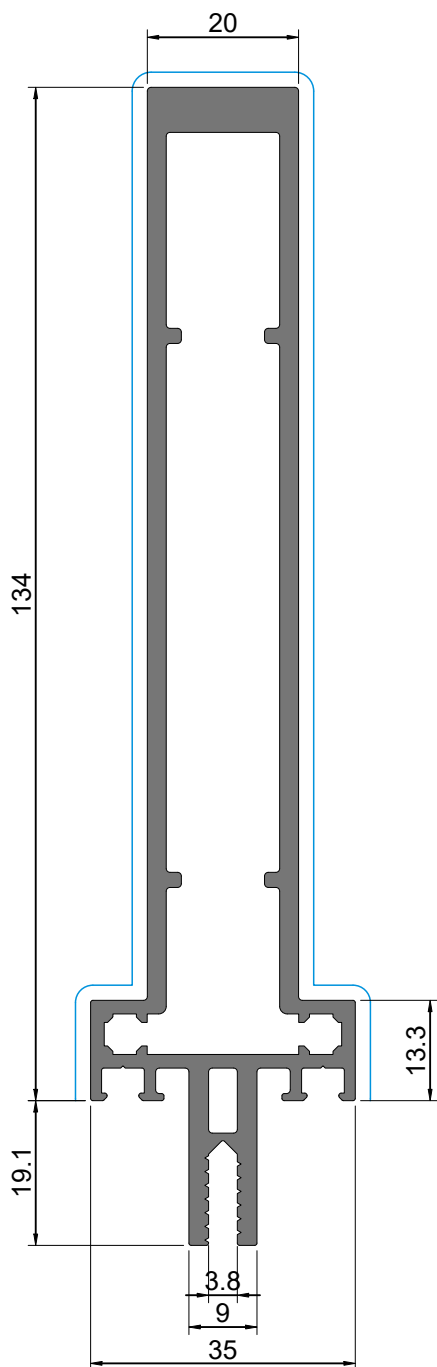


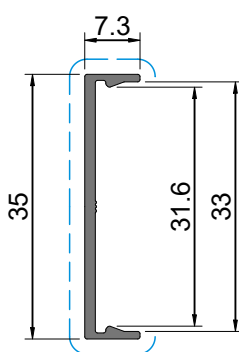
Minimal Frame 35mm

PERFIS| PROFILES| PROFILES

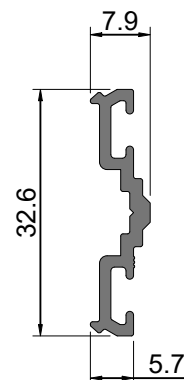
Sistema FC e FA



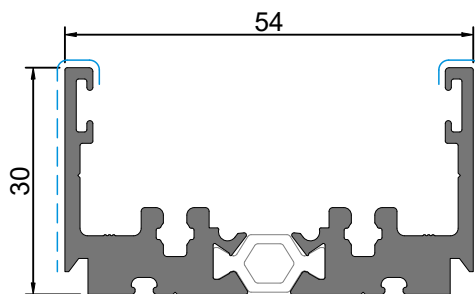
FC 94
 Perfil complementar
 Complementary profile
 Profilé complémentaire



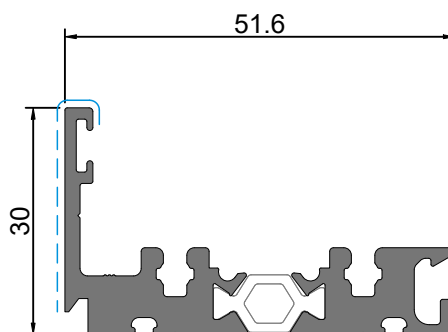
FC 92
 Capa
 Cover
 Capot



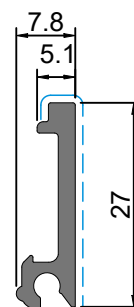
FC 93
 Suporte para capa
 Perfil exclusivamente anodizado
 Cover bracket
 Anodised profile only
 Porte-capot
 Profilé exclusivement anodisé



FA 19



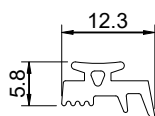
FA 18



FA 21

Minimal Frame 35mm

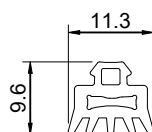
Sistema FC e FA



Para aplicar no perfil FC 91
Rolos: 200m
Material: EPDM | Acabamento: Preto

208485

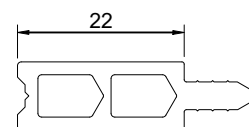
JUNTA VD 2173 FC



Para aplicar no perfil FC 90
Rolo: 200m
Material: EPDM | Acabamento: Preto

208487

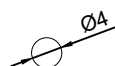
JUNTA VD 2174 FC



Para aplicar no perfil FC 90
Rolos: 50m
Material: EPDM | Acabamento: Preto

208432

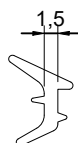
JUNTA RT 006 PRT



Rolo: 100m
Material: EPDM Esponjoso | Acabamento: Preto

208423

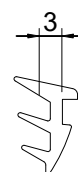
JUNTA VD 2091



Material: EPDM
Rolo: 200m

208223

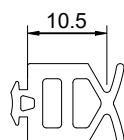
JUNTA DE CUNHA 1031



Material: EPDM
Rolo: 200m

208199

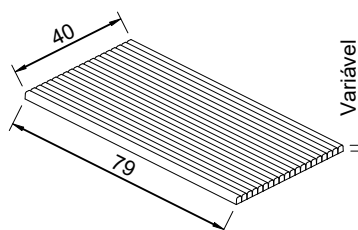
JUNTA DE CUNHA 2073



Rolo: 100m
Material: EPDM | Acabamento: Preto

208285

JUNTA DE ESTANQUIDADE 2062



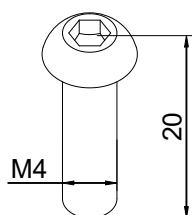
218113 CALÇO P/VIDRO 79x40x2
218109 CALÇO P/VIDRO 79x40x3
218111 CALÇO P/VIDRO 79x40x4
218112 CALÇO P/VIDRO 79x40x5



Para aplicar no perfil FC 90
Material: Inox

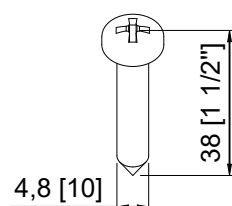
299312

SAPATA FC 90 INOX



Para fixar o montante FC 94 à sapata FC 90
Material: Inox | Acabamento: Inox

290012

PARAF. SEXT. INT. ISO7380 M4X20
INOX A2

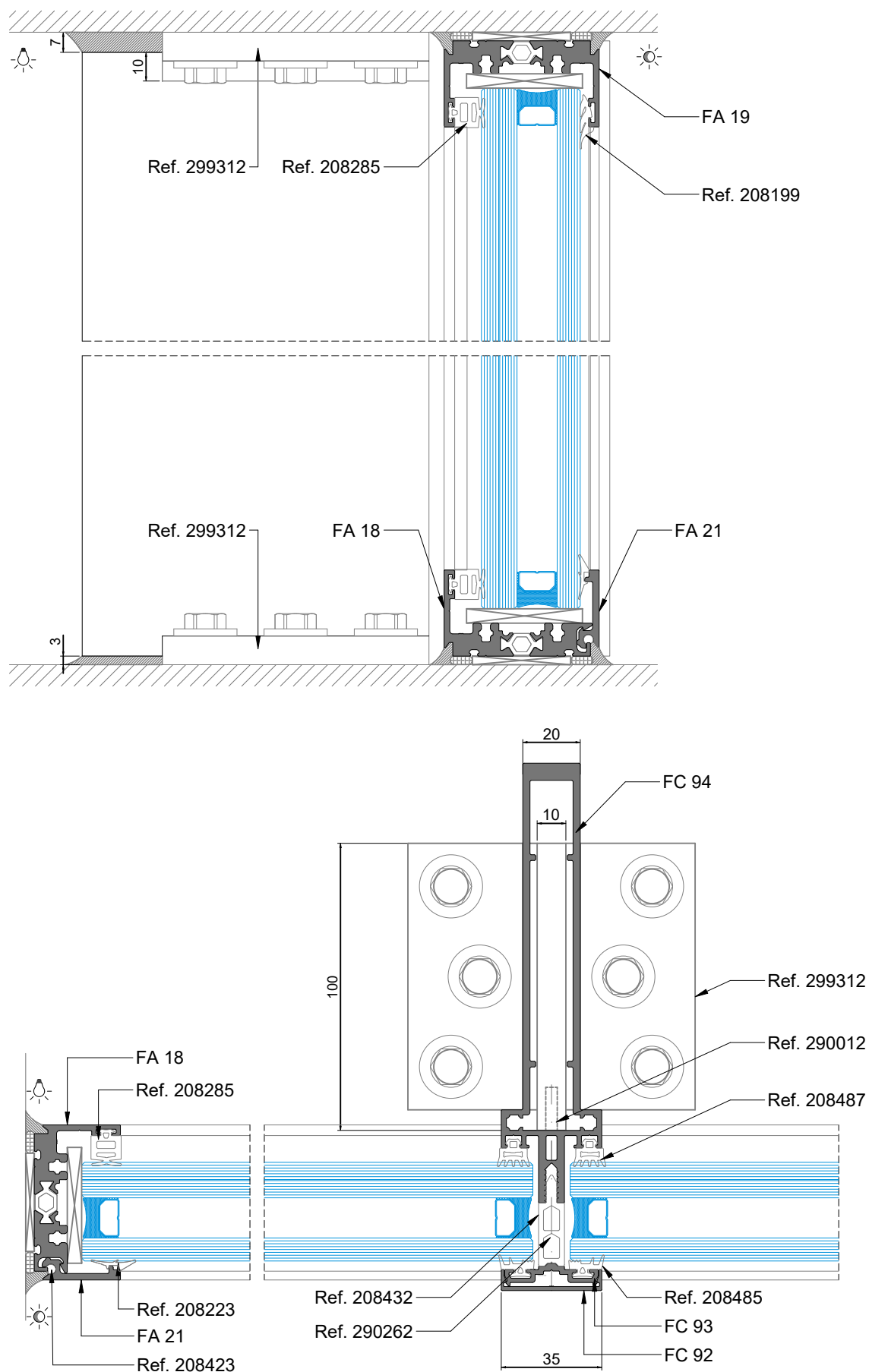
Para fixar o perfil FC 93 ao perfil FC 94
Material: Inox | Acabamento: Inox

290262

PARAF. PAR 003 PK INOX PH
1 1/2x10 CQ

PORMENOR VERTICAL E HORIZONTAL DO PRUMO

VERTICAL AND HORIZONTAL DETAILS| DÉTAIL VERTICAL ET HORIZONTAL



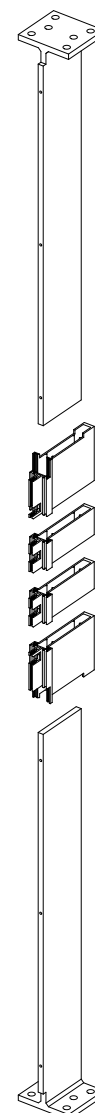
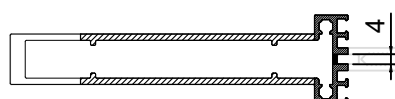
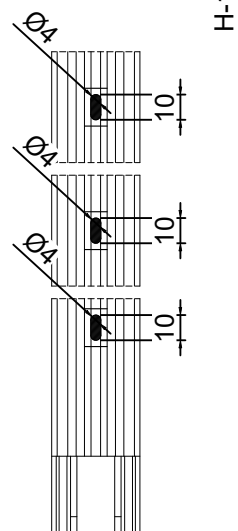
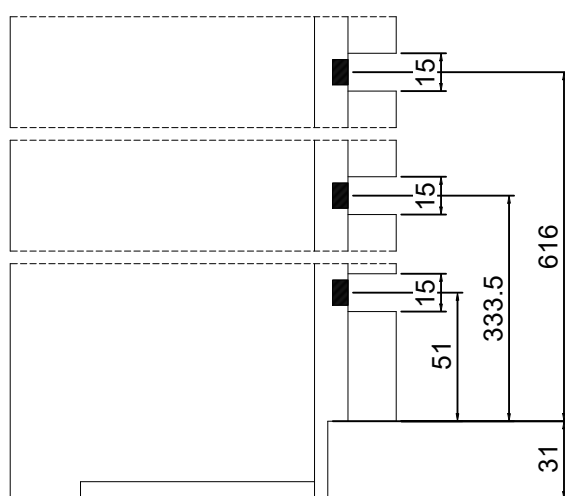
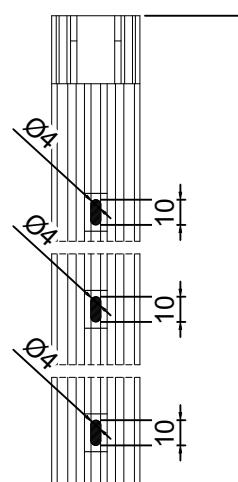
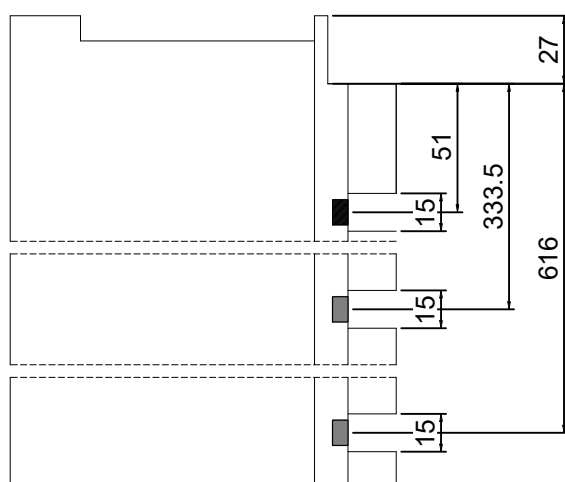
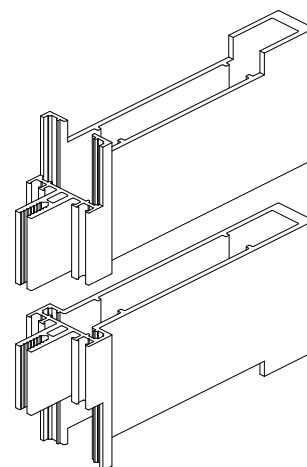
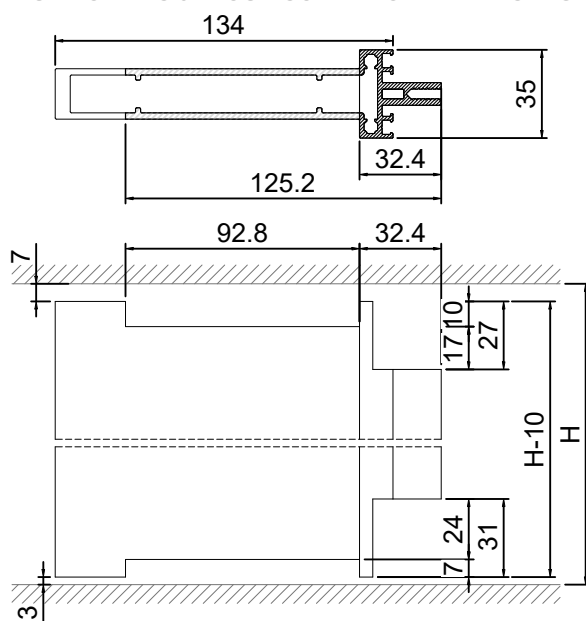
Minimal Frame 35mm

Sistema FC e FA

MAQUINAÇÃO DO PERFIL FC 94 PARA LIGAÇÃO DAS SAPATAS

FC 94 PROFILE MACHINING FOR CONNECTING THE ANCHORS

USINAGE DU PROFIL FC 94 POUR CONNEXION DES ANCRAGES



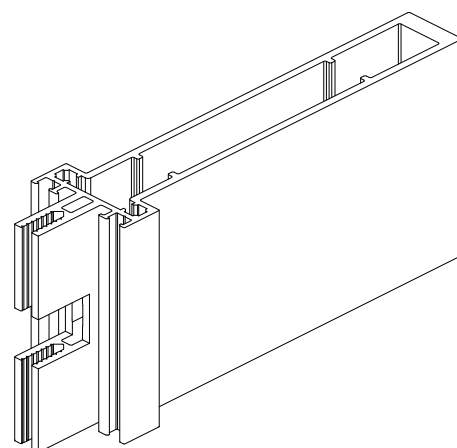
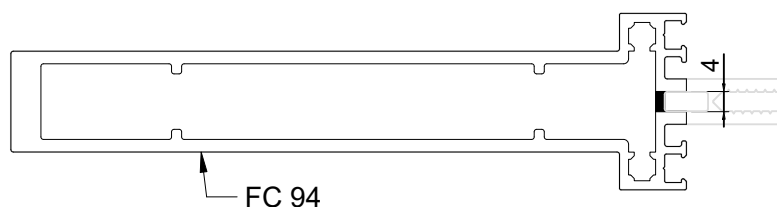
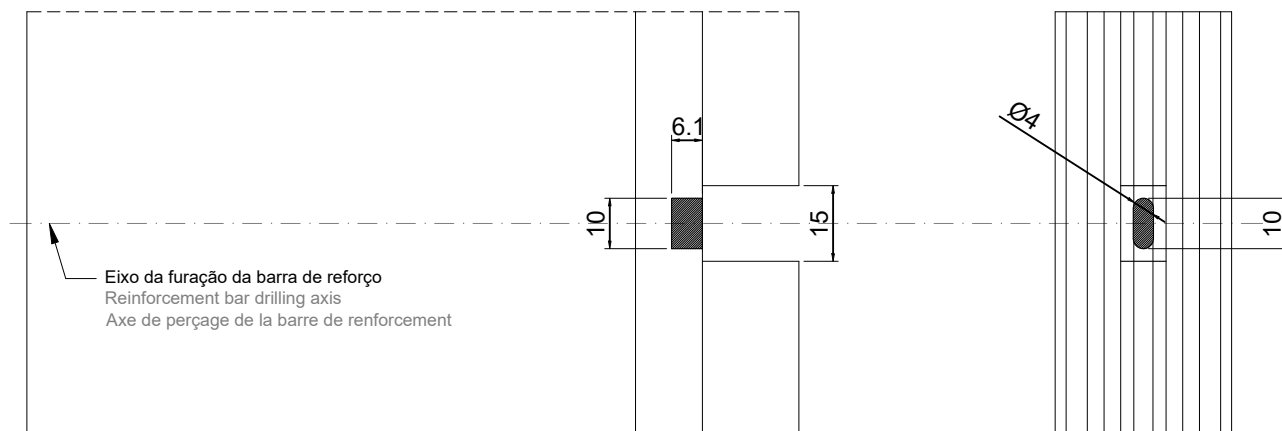
PÁGINA ATUALIZADA

Minimal Frame 35mm

Sistema FC e FA

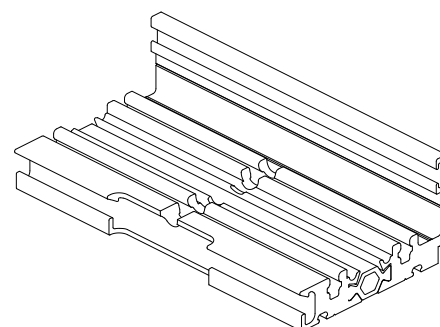
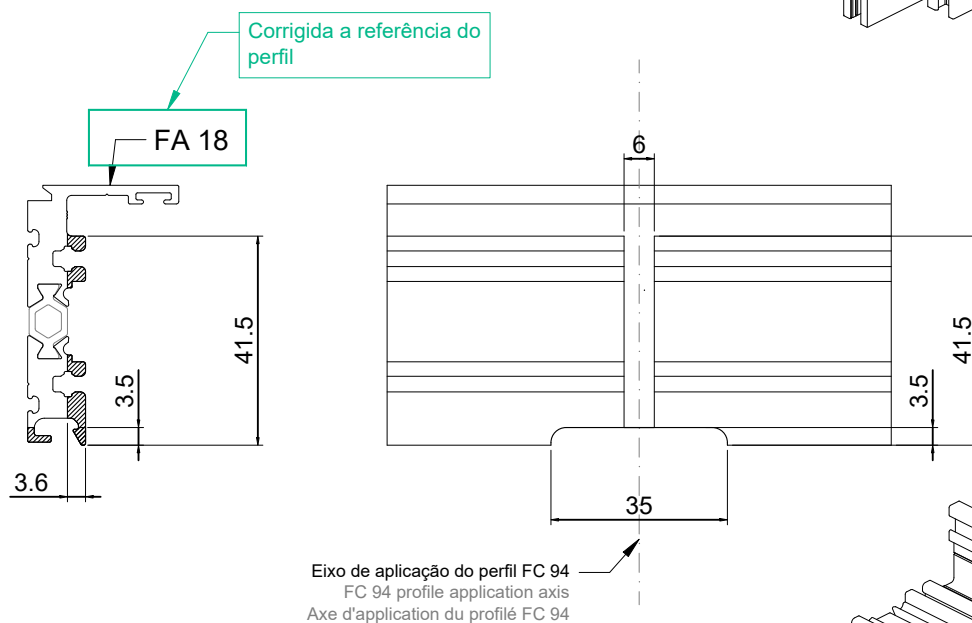
MAQUINAÇÃO DO PERFIL FC 94 PARA LIGAÇÃO DA BARRA DE REFORÇO

FC 94 PROFILE MACHINING FOR CONNECTING THE REINFORCEMENT BAR
 USINAGE DU PROFIL FC 94 POUR CONNEXION DE LA BARRE DE RENFORT



MECANIZAÇÃO DO PERFIL FA 21 INFERIOR

MECHANIZATION OF THE FA 21 LOW PROFILE
 MÉCANISATION DU PROFIL FA 21 INFÉRIEURE



DRENAGEM ALINHADO PELO MONTANTE E DRENAGEM INTERMÉDIA

DRAINAGE ALIGNED BY THE MULLION AND INTERMEDIATE
 DRAINAGE

DRAINAGE ALIGNÉ PAR MENEAU ET DRAINAGE INTERMÉDIAIRE

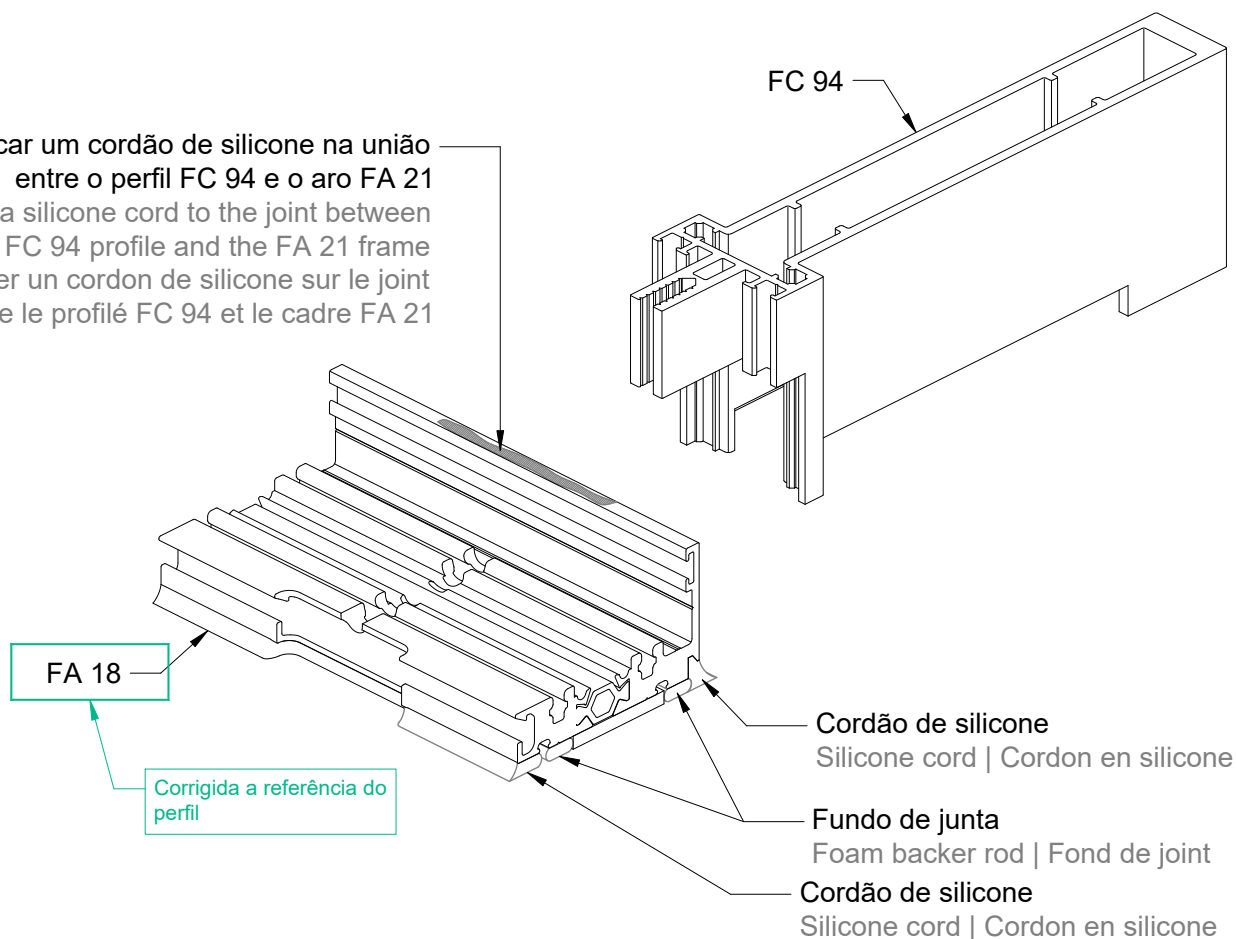
PÁGINA ATUALIZADA

Minimal Frame 35mm

Sistema FC e FA

UNIÃO DO PERFIL FC 94 COM O ARO FA 21
 FC 94 PROFILE UNION WITH FA 21 FRAME
 UNION DU PROFIL FC 94 AVEC LE CADRE FA 21

Aplicar um cordão de silicone na união
 entre o perfil FC 94 e o aro FA 21
 Apply a silicone cord to the joint between
 the FC 94 profile and the FA 21 frame
 Appliquer un cordon de silicone sur le joint
 entre le profilé FC 94 et le cadre FA 21



Aplicar uma selagem perimetral interior e exterior nos aros FA 21 devidamente calçados. Usar preferencialmente fundo de junta para melhor acomodação dos cordões de silicone.

Apply an inner and outer perimeter seal to the FA 21 fprofiles that have been properly shimmed. Preferably use a foam backer rod to better accommodate the silicone cords.

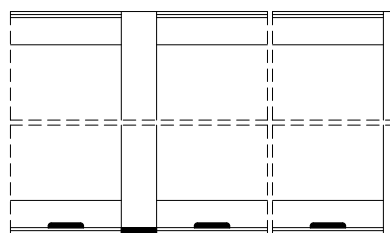
Appliquez un joint de périmètre intérieur et extérieur sur les profilés FA 21 qui ont été correctement calées. Il est préférable d'utiliser un fond de joint pour mieux accueillir les cordons de silicone.

Minimal Frame 35mm

Sistema FC e FA

DRENANEM DO ARO FIXO FA 18 E FA 21

FRAME DRAINAGE FA 18 AND FA 21
DRAINAGE DU CADRE FA 18 ET FA 21



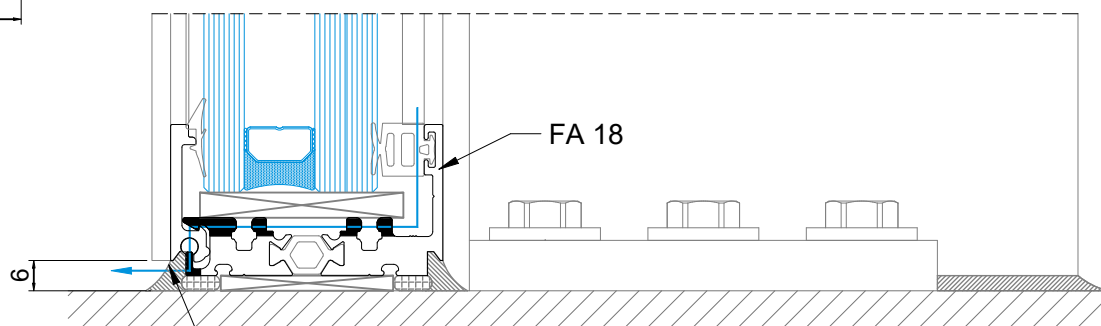
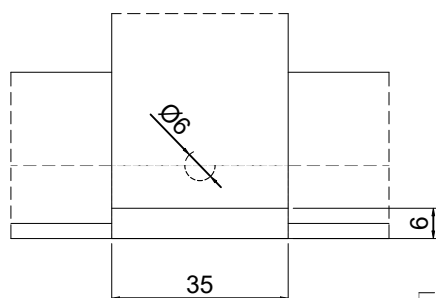
DRENAGEM ALINHADO PELO MONTANTE

DRAINAGE ALIGNED BY THE MULLION
DRAINAGE ALIGNÉ PAR MENEAU

Drenagem alinhada pelo montante

Drainage aligned by the mullion

Drainage aligné par meneau

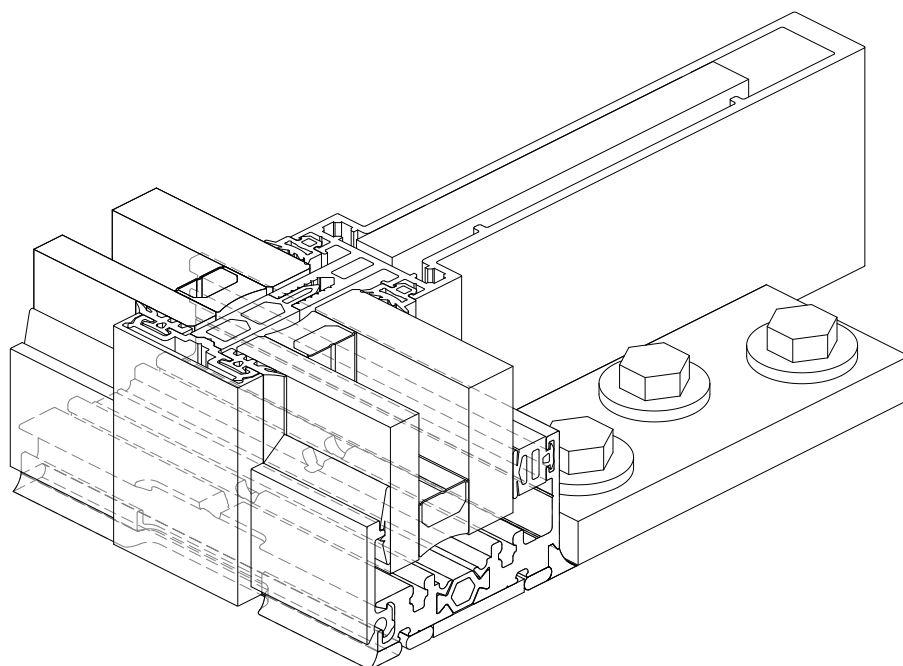


FA 18

Selagem interrompida debaixo da tampa FC 92

Interrupted sealing under cover FC 92

Interruption de l'étanchéité sous le capot FC 92

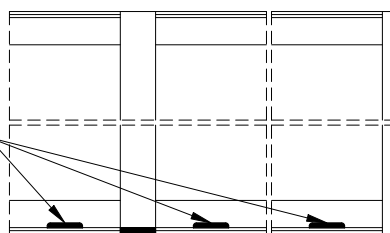


PÁGINA ATUALIZADA

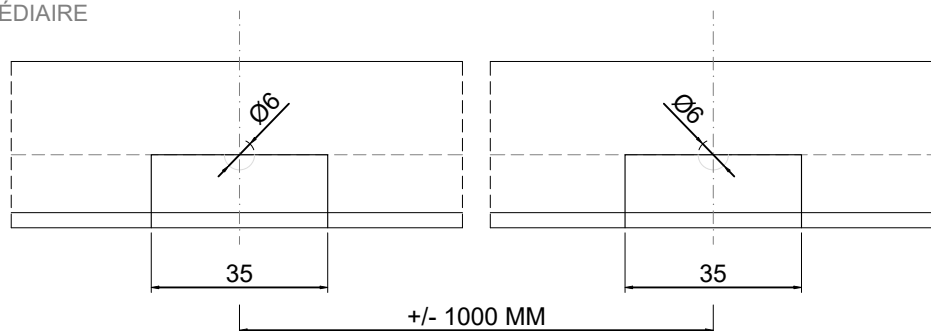
Minimal Frame 35mm

Sistema FC e FA

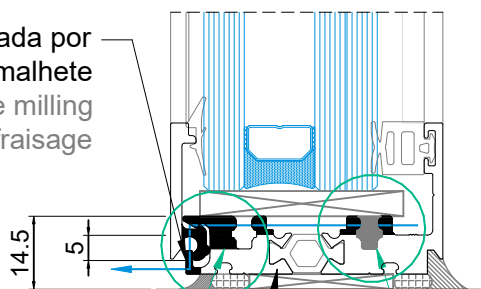
Drenagem intermédia
Intermediate drainage
Drainage intermédiaire



DRENANEM INTERMÉDIA
INTERMEDIATE DRAINAGE
DRAINAGE INTERMÉDIAIRE



Selagem realizada por
baixo do malhete
Sealing under the mullion
Scellement sous le fraiseage

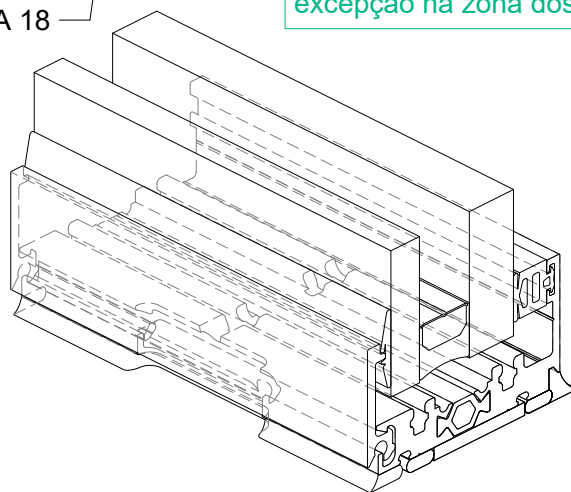
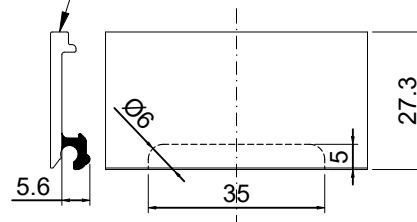


Fresar de modo a garantir o
escoamento da água

FA 18

Tapar o canal interior com silicone,
em todo o comprimento, com
excepção na zona dos furos frontais

FA 21



PÁGINA ACRESCENTADA

Minimal Frame 35mm

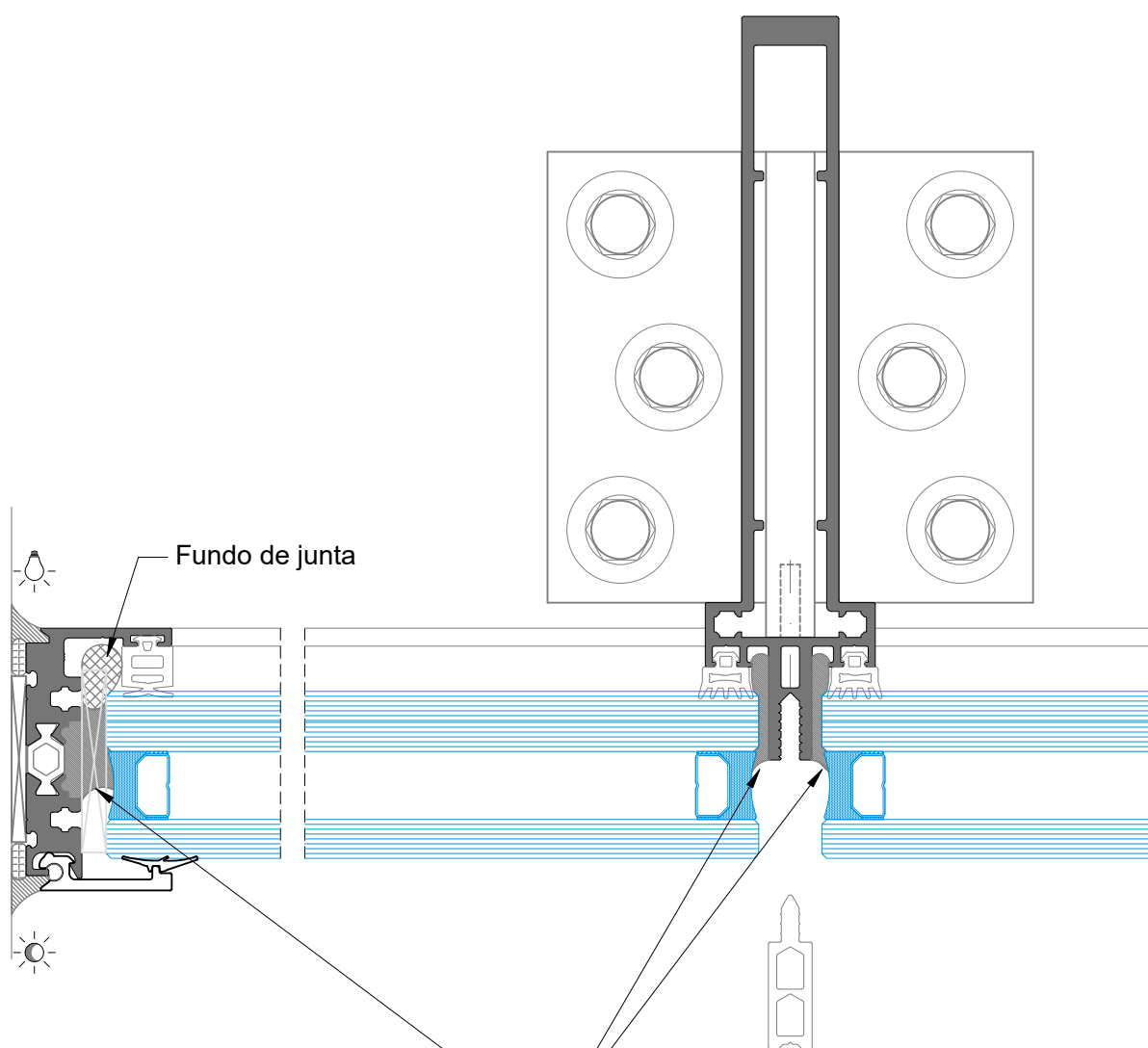
Sistema FC e FA

COLAGEM ESTRUTURAL PREVENTIVA
PREVENTIVE STRUCTURAL GLAZING
COLLAGE STRUCTUREL PRÉVENTIF

Antes da colagem, prever uma limpeza das faces aplicando o activador de superfície SOUDABOND 685 GB.

Before applying the silicone, clean the surfaces by applying the SOUDABOND 685 surface activator.

Avant d'appliquer le silicone, nettoyer les surfaces en appliquant l'activateur de surface SOUDABOND 685 GB



Apply a bead of structural silicone around the perimeter between the frame and the glass

Appliquer un cordon de silicone structurel en périphérie entre le cadre et le verre.