

Aplicação dos esquadros para aros fixos Sistemas OS

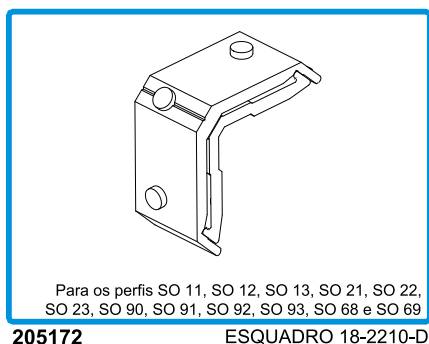
Sistemas OS-D+ e OS-T

Os esquadros 18-2212-C (ref. 204144) utilizados na OS-Triple, deixaram de ser produzidos passando a ser usados neste sistema os mesmos esquadros usados na OS-D+, ou seja, os esquadros 18-2210-D (ref 205172).

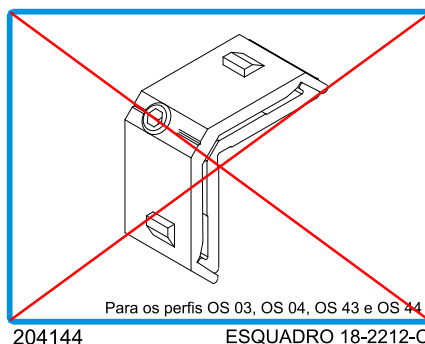
The 18-2212-C corner cleats (ref. 204144) used in the OS-Triple are no longer produced, instead the same corner cleats used in the OS-D+ are used in this system, i.e. the 18-2210-D corner cleats (ref. 205172).

Les équerres 18-2212-C (réf. 204144) utilisées dans l'OS-Triple ne sont plus produites, et les mêmes équerres utilisées dans l'OS-D+ sont maintenant utilisées dans ce système, c'est-à-dire les équerres 18-2210-D (réf. 205172).

Sistema OS-D+



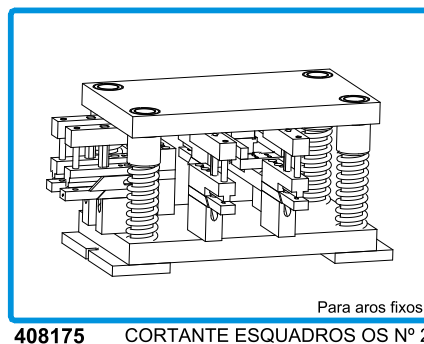
Sistema OS-T



As operações para os esquadros são realizadas no Cortante para esquadros OS Nº2 (ref 408175), em ambos os sistemas.

The corner cleats operations are executed on the N2 OS Corner cleats Punching tool (ref 408175), on both systems.

Les opérations sur les équerres sont exécutées sur l'outil de poinçonnage des équerres OS N2 (réf. 408175), sur les deux systèmes.

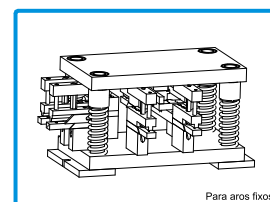


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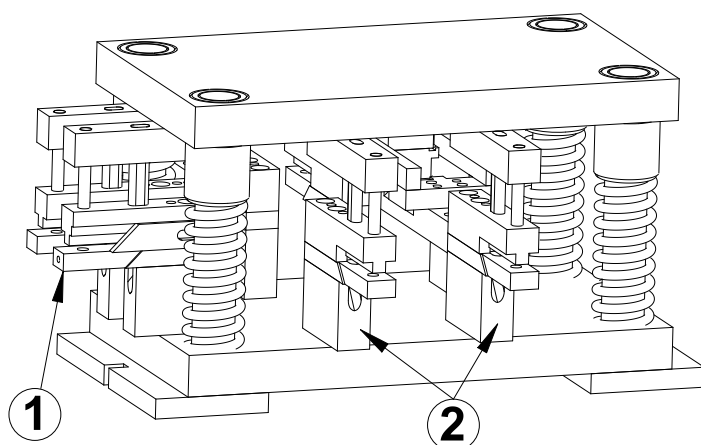
Sistemas OS-D+ e OS-T

CORTANTE ESQUADROS OS Nº2
N.2 OS CORNER CLEATS PUNCHING TOOL
POINÇON EQUÉRRES OS N.2

OPERAÇÕES PARA ESQUADROS
CORNER CLEATS OPERATIONS
OPÉRATIONS POUR L'EQUÉRRES

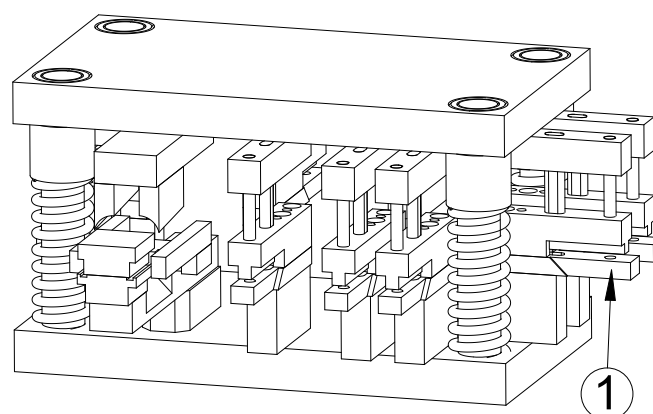


Para aros fixos
CORTANTE ESQUADROS
OS Nº 2



① [Maquinação Esquadro OS TRIPLE]

② [Maquinação Esquadro OS DOUBLE]



①

Aplicação dos esquadros para aros fixos Sistemas OS

Sistemas OS-D+ e OS-T

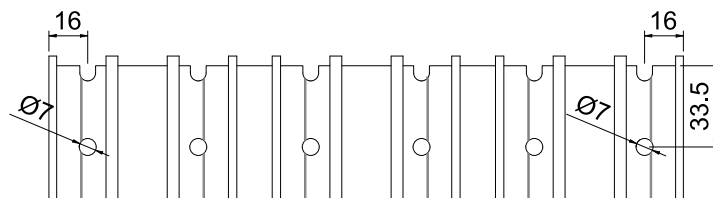
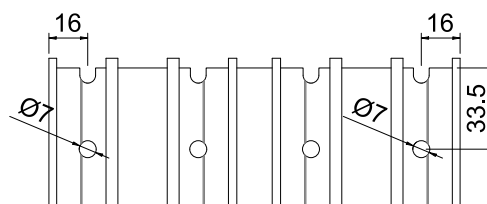
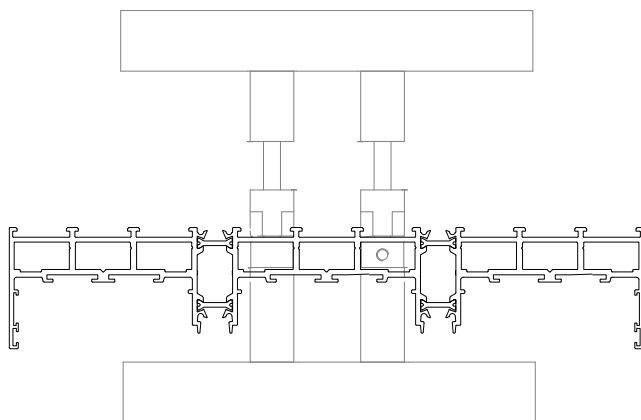
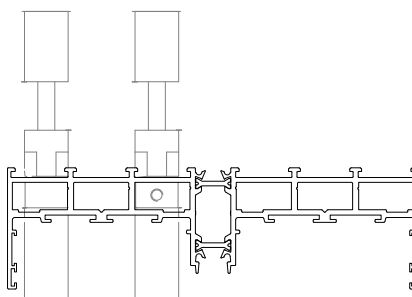
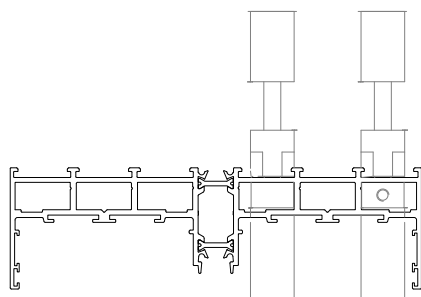
CORTANTE ESQUADROS OS Nº2

N.2 OS CORNER CLEATS PUNCHING TOOL | POINÇON EQUÉRRES OS N.2

OPERAÇÃO 1 | CUT 1 | USINAGE 1

MAQUINAÇÃO PARA ESQUADRO OS-TRIPLE

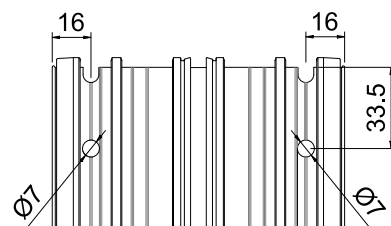
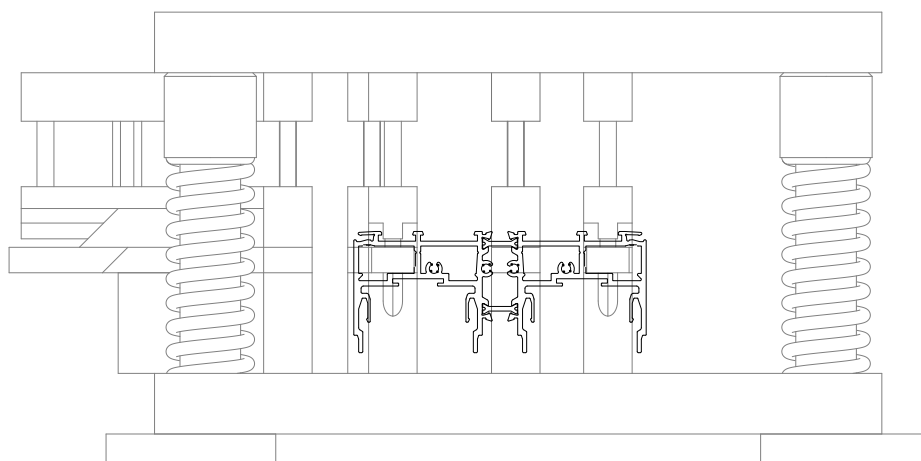
OS-TRIPLE CORNER CLEATS MACHINING | USINAGE POUR EQUÉRRE OS-TRIPLE

1º GOLPE | 1ST PUNCH | 1^{ERE} COUP2º GOLPE | 2ND PUNCH | 2^{EME} COUP

OPERAÇÃO 2 | CUT 2 | USINAGE 2

MAQUINAÇÃO PARA ESQUADRO OS-DOUBLE

OS-DOUBLE CORNER CLEATS MACHINING | USINAGE POUR EQUÉRRE OS-DOUBLE

1º GOLPE | 1ST PUNCH | 1^{ERE} COUP2º GOLPE | 2ND PUNCH | 2^{EME} COUP